

IN THE CLAIMS:

1. (CURRENTLY AMENDED) A dual use injection molding tool comprising:
injection molding tool having a mold cavity and adapted to inject molten thermoplastic material into said mold cavity through both low pressure and high pressure injection molding techniques, said mold cavity adapted to form a bolster having a cover-stock adapted for use in connection with an interior trim component for a vehicle; and
a lifter operatively engaged to said injection molding tool and disposed along the periphery of said mold cavity, said lifter adapted to actuate between a retracted, non-functional position for low pressure injection of molten thermoplastic into said mold cavity and an extended, functional position, for high pressure injection of molten thermoplastic into said mold cavity~~to prevent molten thermoplastic material from venting along the periphery of said mold cavity~~,
wherein said molding tool and the cover-stock cooperate to prevent molten thermoplastic from venting along the periphery of said mold cavity when a low pressure injection molding technique is employed and said lifter is actuated in an extended position to prevent molten thermoplastic from venting along the periphery of said mold cavity when a high pressure molding technique is employed~~said lifter is actuated in a retracted position for injection of molten thermoplastic into said mold cavity through a low pressure injection molding technique and actuated in an extended position for injection of molten thermoplastic into said mold cavity through a high pressure molding technique~~.
2. (PREVIOUSLY CANCELLED)

3. (PREVIOUSLY CANCELLED)

4. (PREVIOUSLY CANCELLED)

5. (PREVIOUSLY CANCELLED)

6. (PREVIOUSLY CANCELLED)